

Assembling Your Bumper Boat

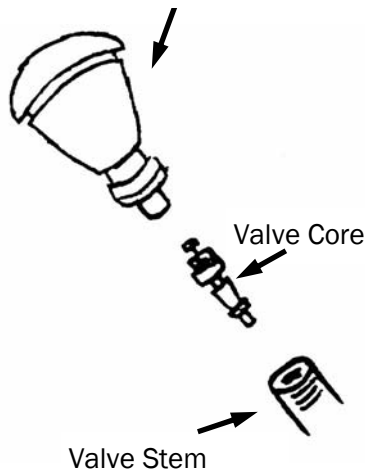
1. Each carton contains one boat and one tube. The motors are separately packaged. Place the bumper boat hull on a soft surface (an old blanket or cardboard) and place the tube in sunshine or warm area for one hour to warm the tube.



Standard Tube Filling Instructions

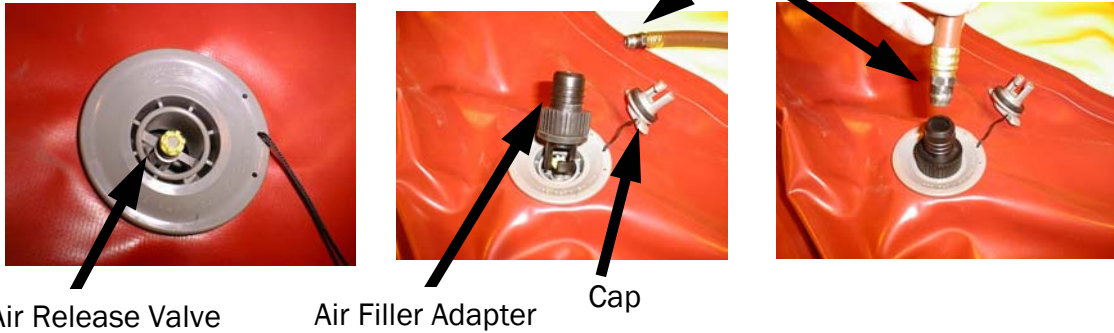
2. Initially inflate J&J standard tube to between 1/2 & 3/4 PSI. Place in sun for one hour. Check air pressure and inflate to 1 1/2 PSI. Use a special "Low Pressure" gauge that measures from 0-5 PSI. DO NOT inflate over 1 1/2 PSI or severe bulging could occur which destroys the tube.

Valve Core Remover
(Available From J&J or local
tire dealer)



3. If you have a problem inflating the tube, remove the valve core to make inflating easier. Reassemble the valve when finished. Do not overtighten.

Super Tube Inflating Instructions



1. Remove cap and insert air filler adapter.
2. Insert air nozzle into air filler nozzle and inflate to 3 PSI. Use "Low Pressure" 0-5 PSI gauge.

WARNING

KEEPING TUBES FULLY INFLATED (1 1/2 PSI FOR REGULAR TUBES, 3 PSI FOR SUPER TUBES) IS A PRIORITY FOR THE SAFE OPERATION OF BUMPER BOATS

When the tube is not fully inflated, the boat hull can separate from the tube easily and another boat during bumping can wedge between the hull and the tube causing further separation. The result is eventual overturning or capsizing of the boat. Also, low air pressure in tube results in tube and hull sitting lower in water and may lead to water entering easily and "swamping" or sinking the boat. Daily air pressure checks with an accurate air pressure gauge is recommended for safety reasons.

4. To install tube on boat, place bumper boat tube right side up with the J&J Amusements logo and valve stem facing up.

NOTE

Standard Tube: Place bumper boat hull into tube making sure that the J&J Amusements logo and valve stem are facing toward the front of the boat.

Super Tube: Place bumper boat hull into tube making sure that the valve stem is facing toward the side of boat.



Standard Tube Valve Placement

Super Tube Valve Placement
In Rear



5. Work the tube onto the black section of the hull as far as it will go. Do not be concerned about a small space (2" or less) between the outside edge of the boat and the tube. This space is normal.

TIP

Use soapy water to aid in sliding boat into tube.



Incorrect

Correct

6. Place boat in water and tie to dockrail. Each boat should have two Boat Hooks and 3 to 5 feet of Bumper Boat Rope. (Note: Bumper boat rope is determined by how far dockrails are spaced from edge of pool.)

Parts needed to tie up Bumper Boats

- | | |
|--------------------------|-------|
| 1. Boat Hook, Snap Style | 00036 |
| 2. Fid, Rope Splicing | 00387 |
| 3. Boat Rope, Yellow | 00388 |

Run end of rope through point where splice is to start.

Start splice two stitches above penetrating rope. Run fid through penetrating rope and continue down the hollow center for approximately six inches. Bring fid out through stitches. Remove from rope.

Tighten splice. Clip protruding end.

Engine Installation

1. Remove the engine from the box and place the motor on a motor stand or secure to a work bench.



NOTE

Always lift the motor at the corner by its handles. The handles are located under the red gas tank on the front and rear of the motor.

2. Immediately fill the Honda motor with recommended 10W30 high detergent motor oil. See bumper boat break-in and operating procedures.

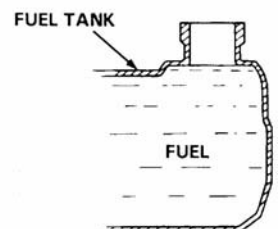
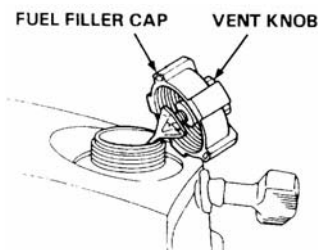


**Photos shown
are BF2A's**

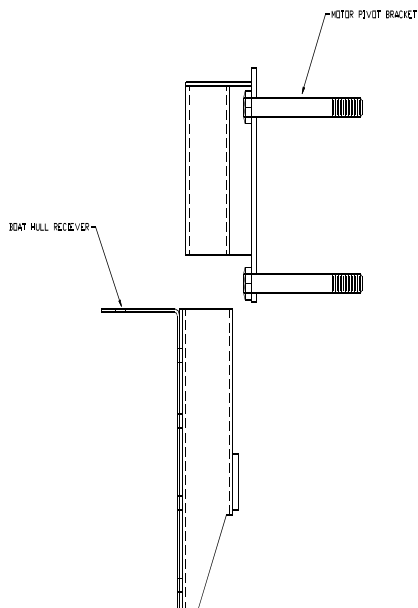
NEVER START MOTORS OUT OF WATER

This results in immediate failure of the water pump. Motor will continue to operate but damage will occur. The malfunctioning water pump will also cause overheating and present a potential burn hazard to operators and passengers of the boat.

3. Fill up the red gas tank approximately 2 inches from the top of the tank with regular unleaded gasoline. Screw the cap clockwise onto the tank. Turn the vent, which is located at the top of the cap, counter clockwise 3 turns.



4. Line up the pivot, which is located under the motor, with the receiver on the boat. Guide the motor prop guard down the hole in the boat and slide the pivot into the receiver.



Your boats are now ready for break-in procedures. See “Break-In Procedures” in the Operating Procedures Manual for directions. Read ALL manuals and procedures before putting your new boats into full operation.

The Honda BF2 Series Owner’s Manual and Shop Manual are also located in the Operating Procedures Manual.

Please direct any questions to our Service Department, 1-800-854-3140 or 1-503-304-8899

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