

J&J Service Instructions

January 5, 2005

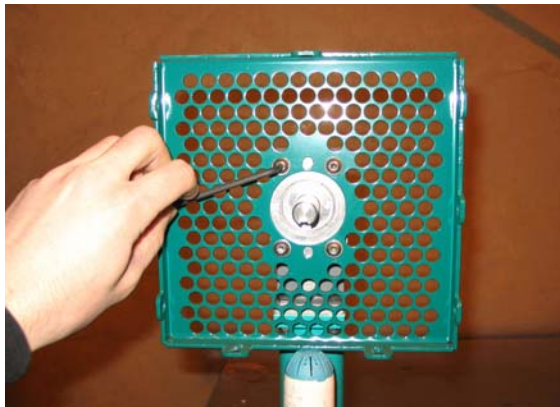
Prop Guard Replacement



- Remove the nine 1/4" prop guard cover bolts.



- With punch carefully remove roll pin from prop. Pull prop off of shaft.



- .Remove the four 1/4" bolts that hold the prop guard back to gearbox.



- Install prop guard back.
- Slide prop onto shaft taking care to line up the prop holes with the corresponding holes on the shaft.
- Using a new roll pin tap in with hammer and punch until it is flush with prop. Use a awl or suitable drift pin to help align holes.
- Reinstall prop cover.

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Prop Guard Replacement



- Reinstall prop cover.

Parts

- 2-20-0007 Guard, Prop Free Flow Back Plate
Carolina(Mounts to gear)
- 2-20-0009 Guard, Prop Free Flow Front Cover
Rev B Carolina(Mts to back)
- 2-50-0066 Pin, Rolled Spring Style 5/32 x 1-3/4
(EBB 3 Blade Insta