

# J&J Service Instructions

January 5, 2005

## SB-120 Terminal Replacement



- Strip the shielding back from the wire roughly 3/4 of an inch.



- Place the SB-120 terminal in a vise to hold it while heating



- Using a propane torch, heat the terminal and melt solder into the cupped end.
- Fill with solder to 1/4 of an inch from being full.



- With the terminal still hot and the solder melted insert the wire into the terminal. Remove the heat and allow the terminal to cool.

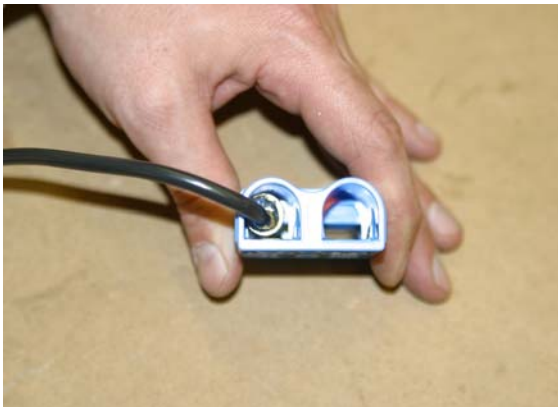
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- With the terminal cool push it into the housing with flat side facing the spring.
- When you feel the terminal lock into place it is fully installed.
- Grasp the wire and pull back to make sure that terminal is fully installed



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